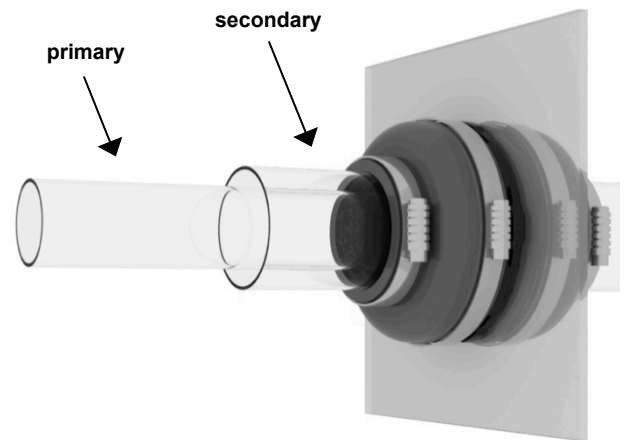


# Icon Repair Instruction for Reducer/Test Reducer Fittings “ISR \*.\*X\*.” Split Repair Fitting Part Numbers

## STEP 1

Remove the existing fitting if applicable. Clean the surface of the secondary and primary pipe with acetone or isopropyl alcohol where the replacement reducer/test reducer fitting will be seated on the pipe.

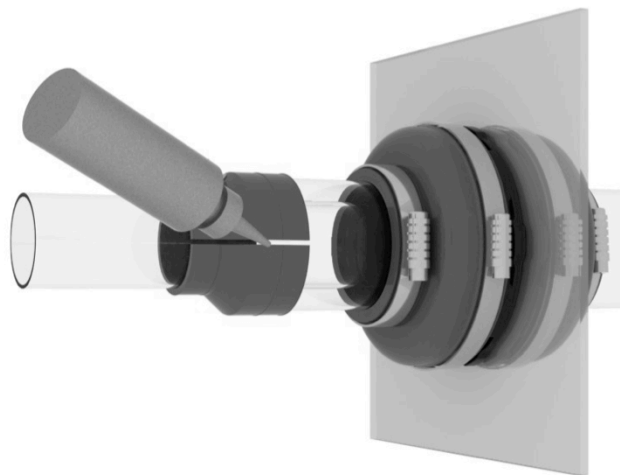


## STEP 2

Wrap the split reducer/test reducer fitting around the primary pipe. Clean the split surfaces with acetone or isopropyl alcohol. Apply FastFuse glue to the split fitting and hold the split fitting together for at least two (2) minutes. Then leave it alone for another 40 minutes of cure time.

Once totally cured you can push the fitting onto the secondary pipe sufficiently so that the air test valve is positioned over the interstitial opening between secondary and primary pipe, if applicable. Rotate the air test valve to the 12:00 position as applicable.

If no air test valve is needed, then simply make sure that the fitting sits over the secondary pipe sufficiently for a band clamp to secure and seal it completely.



## STEP 3

Completely tighten the two band clamps on both the primary and secondary pipe ends of the fitting. Be careful not to overtighten and cut into the boot material with the clamps.

You are ready to test. Standard 5 PSI is recommended.

If applicable, when completed with the test, loosen the band clamps and slide the fitting off of the secondary to allow for an open drain into the sump. If there isn't room for removal, you can order your fitting with both an air test valve and drain valve so that it can be left in place after testing. Simply open the drain valve.

