

\*\*\*READ INSTRUCTIONS COMPLETELY BEFORE INSTALLATION\*\*\* REV 02/21

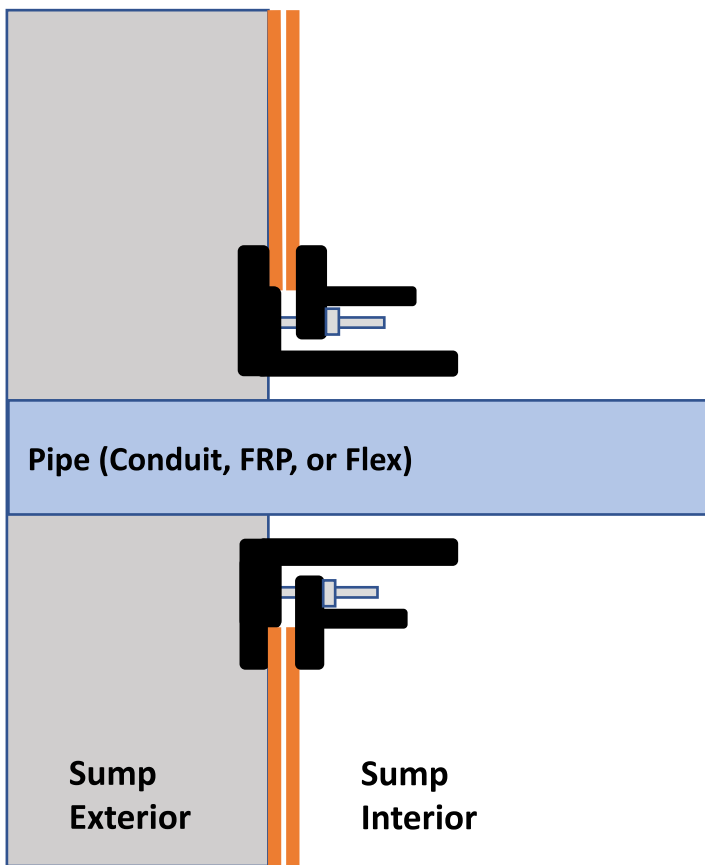
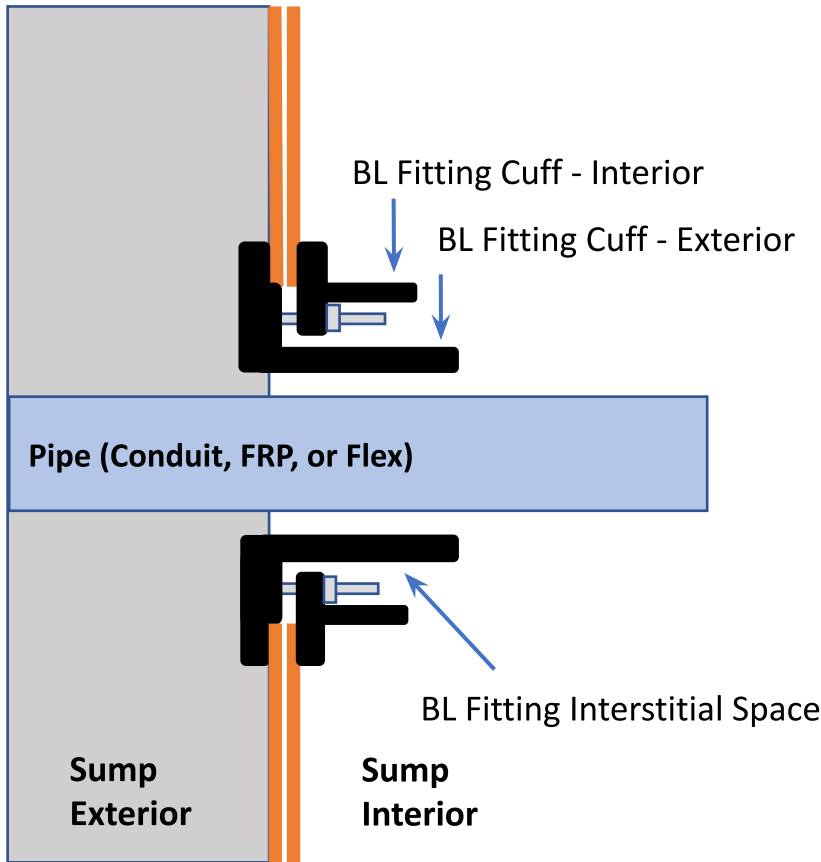
**For Icon Part Numbers:**

IRF BLK2-S\*.\*

IRF BLK2-M\*.\*



Blueline K2 Fitting w/ Degraded Boots



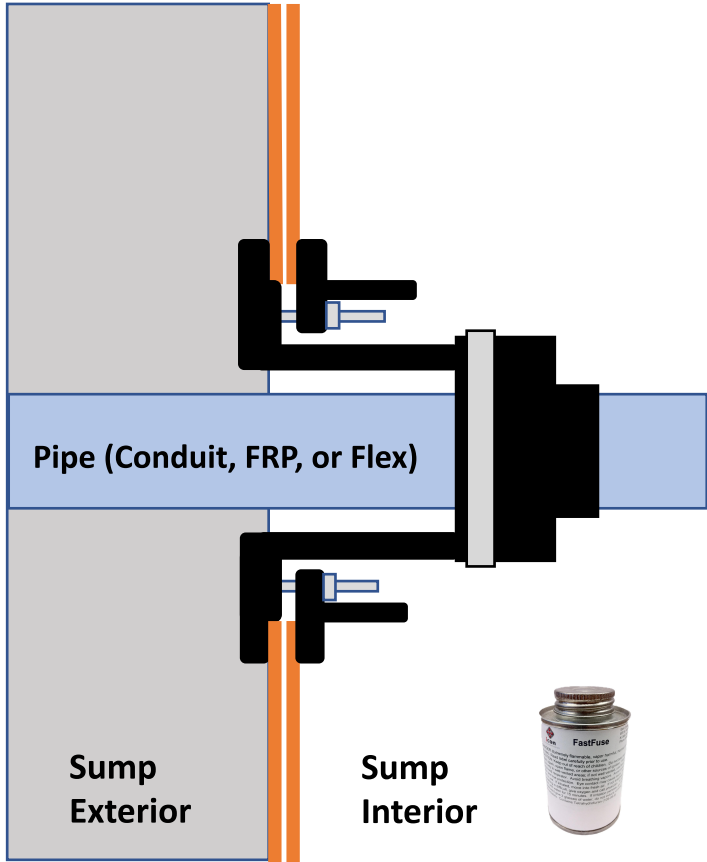
**Step 1 – Remove Existing Fitting Materials**

**A:** Remove any existing boot material from off of the Blueline fitting cuffs and clean the cuff surfaces.

**B:** Clean the surface of the pipe that extends beyond the fitting cuff.

**Note:** The Icon **SPLITREPAIR** fitting kit includes a double-boot design and band clamps specifically sized for the Blueline cuffs. If the pipe is “off-set”, then an Off-Set (OS) version of the kit should be ordered.

\*\*\*READ INSTRUCTIONS COMPLETELY BEFORE INSTALLATION\*\*\* REV 02/21 SIMPLE • PROVEN • PERMANENT



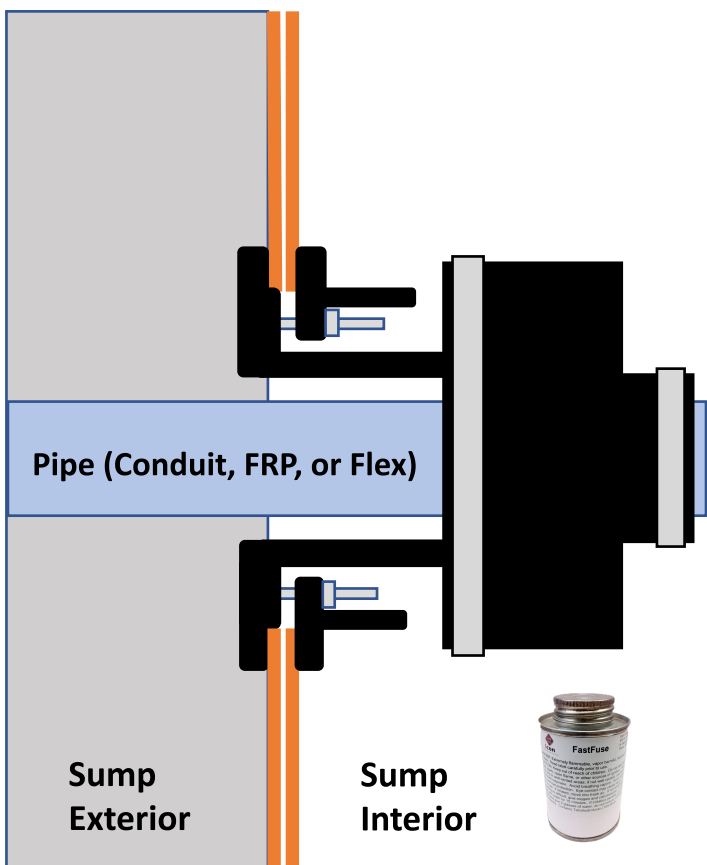
### Step 2 – **SPLITREPAIR** Fitting Bonding

**A:** Begin the installation of the Icon **SPLITREPAIR** Fitting by split-bonding the smaller of the two boots which fits over the smaller diameter Exterior Cuff.

**B:** Once cured, and seated properly on the cuff, secure the boot with a band clamp, completely tightened.

**Note:** This procedure is defined in the following Youtube video link:

<https://www.youtube.com/watch?v=oPy-4Wmlwkc>



### Step 3 – **SPLITREPAIR** Fitting Bonding

**A:** Split-bond the larger boot over the larger diameter Exterior Wall Cuff using the same procedure.

**B:** Make sure that both boots are seated properly on the cuffs, and seated properly over each other on the pipe, and then secure the outer boot band clamps completely.

The repair is ready for testing.